



## VCM-200 CUTTING MACHINE

specifications & ordering information

### PORTABLE TRACK CUTTING MACHINE

Motorized for cutting, MIG/TIG welding

The versatile VCM-200 is a precision, tractor-type machine that can be used on its own track for straight line cutting and a variety of welding operations. Off track, and with a radius rod accessory, the VCM-200 can be used for circle cutting.

**Specifications:**

Track Capacities (Order Track Separately)

- ✓ Length increments of 72"
- ✓ Circle diameters 4" to 96"

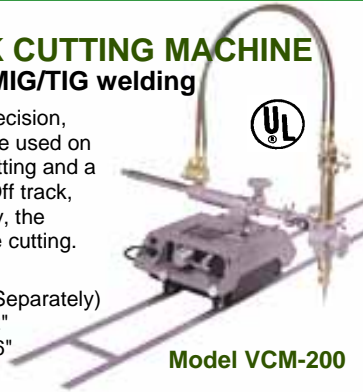
**Speed Range**

- ✓ 2 to 60 Inches/Minute
- ✓ 5 to 120 Inches/Minute (High Speed Model)

Models available without the torch  
Export models available

**BHA Bevel Attachment for machine torch bevel cutting.**

Adjustable head adds flexibility to machine cutting torches by allowing bevel cuts without changing the position of the torch. It can be set at any angle from 0 to 90° on either side of vertical. Uses series 1 cutting tips.



Model VCM-200



### VCM-200 ORDERING INFORMATION

PART NO.	DESCRIPTION	PRICE
0200-0220	Complete machine 110 Volt includes, VCM-200, MT 210A torch, 1-1-101 cutting tip with hoses and fittings for two hose operation	\$3,712.86 EA
0200-0224	High Speed Model 110 Volt Complete w/High Temp Shield	\$4,055.72 EA

### ACCESSORY ORDERING INFORMATION

PART No.	DESCRIPTION	PRICE
0212-0005	6 foot track section for line cutting	\$322.29 EA
0252-0040	Radius rod for circle cutting N/S	\$214.43 EA
0252-0136	Dual torch mount assembly N/S	\$1,406.86 EA
0252-0103	Heat shield N/S	\$161.00 EA
0383-0012	Bevel Attachment	\$231.43 EA
0252-0138	Plasma Torch Holder N/S	\$184.96 EA



### Portable Motorized Track Cutting Machine (115 VAC)

Torch & 32 Pitch Rack Sold Separately (go forward 2 pages)  
Supplied with 2ea Interlocking Straight Track Section (1 meter each)  
Travel Speed 32 Inches Per Minute

#TCM-100 \$1,099.00 Each  
Extra 1 Meter Track #TCM-1M \$89.95 Each



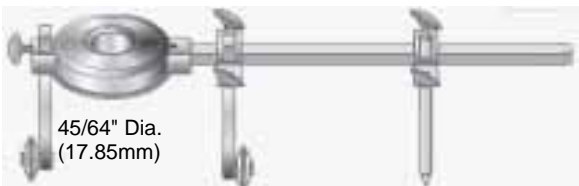
### Portable Pipe Beveling & Cutting Machine Manually Operated

Torch & 32 Pitch Rack Sold Separately (go forward 2 pages)  
Supplied with Chain For Pipe Diameters 4" to 24"

#PBM-100 \$835.00 Each  
Extra Chain 96" #PBM-96C \$149.50 Each

## Universal Circle Burner

This handy little tool is ideal for shop or maintenance department that must occasionally cut circles or straight lines but where expensive equipment is not practical.



45/64" Dia.  
(17.85mm)

Three set screws in the rotating head center the torch tip for any radius, circle or straight cutting.

- Cut circles or straight lines with any oxyfuel cutting torch
- Equipped with two wheels and centering pin

### MAGNETIC HOLDING BASE for CB-20 or CB-30 Circle Burner

Magnet with 16 lbs.(7.3kg) direct pull holds centering pin in place, frees your hands and allows you to focus your attention on the torch. **(Caution:** Should not be used when cutting any circle with less than a 6" radius.)



Price	Model / Part No.	Description	Maximum Diameter Circle	Minimum Diameter Circle
\$56.21 EA	CB-20	LENCO Circle Burner	18" (457mm)	3 1/2" (88.9mm)
\$58.35 EA	CB-30	LENCO Circle Burner	30" (762mm)	3 1/2" (88.9mm)
\$67.50 EA	CB-20M	LENCO Circle Burner w/Magnetic Base	18" (457mm)	3 1/2" (88.9mm)
\$69.00 EA	CB-30M	LENCO Circle Burner w/Magnetic Base	30" (762mm)	3 1/2" (88.9mm)
\$20.83 EA	CBM-2030	Magnetic Base Only for CB-20 or CB-30	---	---