

Pipe Jacks

SUMNER

Sumner leads the pack with a comprehensive line of jack stand products. Presented here are standard jack models. Head options are featured on the following pages and large vee jacks begin on page 10.

Heavy Duty Jack

Special features:

- 2,500 lb (1,135 kg) capacity
- Strut tension plate for superior lateral support
- 1" square tube base construction
- Built for heavy use & abuse
- Quick-action lock washer
- Patented Fall Guard™



Pro Jack®

Special features:

- Formed steel legs
- 2,000 lb (900 Kg) capacity
- Priced for all budgets
- Strut tension plate for superior lateral support
- Quick-action lock washer
- Patented Fall Guard™



Heavy Duty Jack Plus

Special features:

- 3,500 lb (1,580 kg) capacity
- Rib-supported Vee-Head prevents "pancaking"
- Strut tension plate for superior lateral support
- Built for heavy use & abuse
- 1" square tube base construction
- Quick-action lock washer
- Patented Fall Guard™



Fold-A-Jack®

Special features:

- 2,500 lb (1,135 kg) capacity
- Folds up for storage ease
- 1" square tube base construction
- Quick-action lock washer
- Patented Fall Guard™



Patented

New carrying handle!



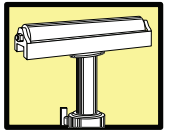
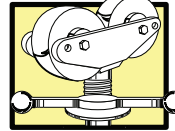
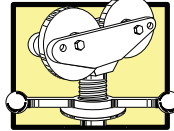
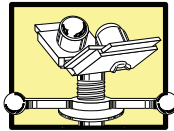
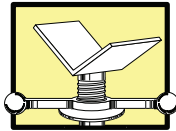
New Heavy Duty Jack feature!
Replacement legs for easy repair
(p/n 780675-KD)

Standard features on all Sumner Jacks:

- ✓ 1-1/2" (38 mm) Acme fine adjustment thread
— the largest in the industry
- ✓ Large, convenient adjustment handle
- ✓ CE rated
- ✓ Set screw for double margin of safety
- ✓ Set screw can lock jack head to stand — no loose pieces
- ✓ Jack independently load tested for quality assurance
- ✓ Backed by over thirty-five years of jack stand manufacturing experience



Sumner offers a choice of 5 head styles for every application:



Model	Standard Vee-Head	Ball Transfer Head	Steel Wheel Head	Rubber Wheel Head	Bar Stock Head
Part Number (carbon steel)	780518	780518 & 780551	780514	780499	780519 (Hi) 780944 (Lo)
Part Number (stainless steel)	780498	780518 & 780274	780517	N/A	N/A
Pro Jack Capacity	2,000 lb 900 kg	1,000 lb 450 kg	2,000 lb 900 kg	1,200 lb 545 kg	2,000 lb 900 kg
Heavy Duty Jack & Fold-A-Jack Capacity	2,500 lb 1,135 kg	1,000 lb 450 kg	2,000 lb 900 kg	1,000 lb 450 kg	2,000 lb 900 kg
Pipe size (min - max)	1/8 - 36" 3 - 900 mm	3/8 - 12" 10 - 300 mm	1 1/4 - 24" 30 - 600 mm	1 1/2 - 24" 40 - 600 mm	1/8 - 10" (Flat) 3 - 250 mm
Application	General welding of pipe shapes, solids and rounds	Rotation of pipe or tubing in all directions	Welding of pipe and rounds	Non-marring surface, roll welding of pipes and rounds	Welding of flats and shapes

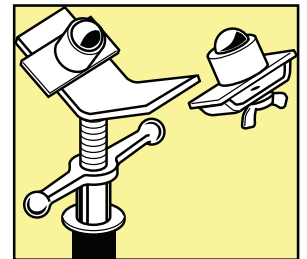
Stainless Steel Vee-Head Attachment
part number 780502

Fits over vee and secures with two bolts ... no tools required!



Standard Vee-Head Ball Transfer Set

part number 780551 (carbon steel)
part number 780274 (stainless steel)
Attachments slide over the standard vee-head.
Accommodates 3/8—12" (10–300 mm) pipe sizes.
1,000 lb (450 Kg) capacity.



Hold-Down Device



Part No.	Description	Weight	
		Lb.	Kg.
781050	ST-448 Hold-Down Device	6.5	2.9
781056	Chain Extension Kit (12" pipe increments)	3.5	1.6

Similar in operation to a chain vise for pipe, the **Hold-Down Device** uses high tensile strength chain to grip material in any Sumner vee-head jack. Ideal for fitting up flanges, fittings or valves, and a must when working with short lengths.